

Technical Data Sheet

# Accutech HP0339T20L

Polypropylene Homopolymer  
 LyondellBasell Industries  
 Engineering Plastics

**General**

Filler / Reinforcement	• Talc, 20% Filler by Weight
Forms	• Pellets

**Physical**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.04	1.04 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	21 g/10 min	21 g/10 min	ASTM D1238

**Mechanical**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	305000 psi	2100 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	4930 psi	34.0 MPa	
Break	4060 psi	28.0 MPa	
Tensile Elongation			ASTM D638
Yield	5.0 %	5.0 %	
Break	18 %	18 %	
Flexural Modulus	348000 psi	2400 MPa	ASTM D790
Flexural Strength	6530 psi	45.0 MPa	ASTM D790

**Impact**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.47 ft·lb/in	25 J/m	ASTM D256

**Hardness**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	92	92	ASTM D785

**Thermal**

	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	248 °F	120 °C	
264 Psi (1.8 Mpa), Unannealed	144 °F	62.0 °C	

**Additional Information**

Ash Content, ASTM D2584: 20%

**Notes**

These are typical property values not to be construed as specification limits.